

Date: Thursday, 19/10/2006 8:26:53 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 22258
 Estimate Number : 10769
 P.O. Number : N/A
 This Issue : 19/10/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : PURCHASED PARTS
 Previous Run : 22258
 Written By : U
 Checked & Approved By :
 Comment : Est: A 05.01.13 New issue KJ/JLM
 Est Rev:B Now on Waterjet 06-09-25 JLM

Drawing Name : PANEL
 Part Number : D33301
 Drawing Number : D3330 REV. B1
 Project Number : N/A
 Drawing Revision : B1
 Material : N/A
 Due Date : 26/10/2006 Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	
2.0	M1010S125	1010-1025 sheet .125
	Comment: Qty.: 1.1445 sf(s)/Unit Total : 11.4450 sf(s) 1010-1025 sheet .125 Batch: M102247	
3.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D3330 Dwg Rev: 31 Prog Rev: B1	
	2-Deburr if necessary	
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
5.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06-10-26	1.0	Remove. Perm. Change <i>2</i>					<i>2</i> 06-10-26

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: *D* Date: *06/10/26*
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 19/10/2006 8:26:54 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 22258

Part Number: D33301

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D33301

SD 06/10/25

⑥

7.0 QC5 INSPECT WORK TO CURRENT STEP



Job 10.25



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS23

EPL 06/10/26

⑥

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SD 06/10/26

Job Completion



U 06/10/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

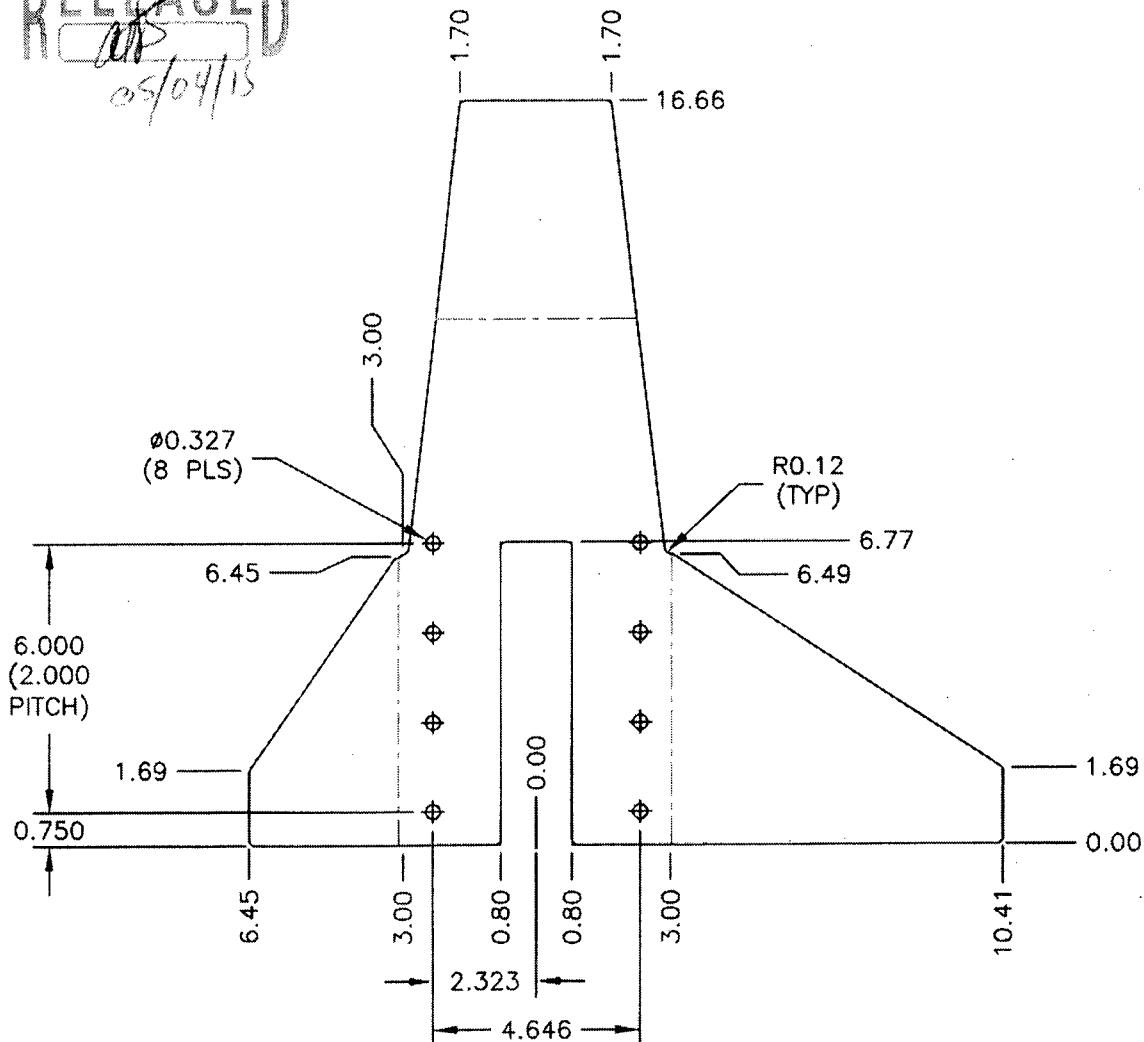
195

163



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3330	REV. B SHEET 2 OF 9
DATE 05.02.26	TITLE FRAME WELDMENT		SCALE 1:4

RELEASED
05/04/13



D3330-1 PANEL

NOTES:

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,
38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.125 THICK)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DART AEROSPACE LTD

Work Order:

22258

Description: Frame Weldment

Part Number:

D3330-1

Inspection Dwg: D3330 Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X

First Article Prototype

Measured by:

Mr. M

Audited by:

10

Prototype Approval:

Date

06.08.19

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	